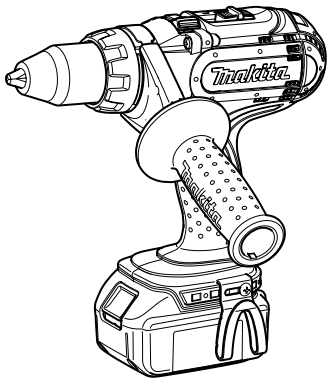
ENGLISH

INSTRUCTION MANUAL

Cordless Driver Drill

BDF441
BDF451

MakitaTool.ru



006716

⚠WARNING:
For your personal safety, READ and UNDERSTAND before using.
SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE.

ENGLISH

SPECIFICATIONS

Model		BDF441	BDF451
Capacities	Steel	13 mm	13 mm
	Wood	50 mm	65 mm
	Wood screw	6 mm x 75 mm	10 mm x 89 mm
	Machine screw	6 mm	
No load speed (min^{-1})	High (3)	0 - 1,700	
	Medium (2)	0 - 600	
	Low (1)	0 - 300	
Overall length		238 mm	
Net weight		2.0 kg	2.1 kg
Rated voltage		D.C. 14.4 V	D.C. 18 V

• Due to our continuing programme of research and development, the specifications herein are subject to change without notice.

• Note: Specifications may differ from country to country.

END001-1

Symbols

The following show the symbols used for the equipment. Be sure that you understand their meaning before use.

· Only for EU countries
Do not dispose of electric equipment together with household waste material! In observance of European Directive 2002/96/EC on waste electric and electronic equipment and its implementation in accordance with national law, electric equipment that have reached the end of their life must be collected separately and returned to an environmentally compatible recycling facility.

ENE034-1

Intended use

The tool is intended for drilling and screw driving in wood, metal and plastic.

For Model BDF441

ENG103-1

Noise

For European countries only

Noise

The typical A-weighted noise level determined according to EN60745-2-1:

Sound pressure level (L_{pA}) : 70 dB(A) or less

The noise level under working may exceed 85 dB(A)

Wear ear protection

ENG202-1

Vibration

The vibration total value (tri-axial vector sum) determined according to EN60745-2-1:

Work mode: Drilling into metal

Vibration emission ($a_{h,D}$) : 2.5 m/s^2 or less

For Model BDF451

ENG101-1

For European countries only

Noise

The typical A-weighted noise level determined according to EN60745-2-1:

Sound pressure level (L_{pA}) : 72 dB(A)

Uncertainty (K) : 3 dB(A)

The noise level under working may exceed 85 dB (A).

Wear ear protection.

ENG202-1

Vibration

The vibration total value (tri-axial vector sum) determined according to EN60745-2-1:

Work mode: Drilling into metal

Vibration emission ($a_{h,D}$) : 2.5 m/s^2 or less

ENH102-7

EC-DECLARATION OF CONFORMITY

Model; BDF441,BDF451

We declare under our sole responsibility that this product is in compliance with the following standards of standardized documents;

EN60745, EN55014 in accordance with Council Directives, 2004/108/EC, 98/37/EC.

CE2007

000230

Tomoyasu Kato
Director

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GEA002-3

GENERAL SAFETY RULES

WARNING! Read all instructions. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury. The term "power tool" in all of the warnings listed below refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

SAVE THESE INSTRUCTIONS.

Work area safety

1. **Keep work area clean and well lit.** Cluttered and dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
3. **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

Electrical Safety

4. **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
5. **Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
6. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
7. **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
8. **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.

Personal Safety

9. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
10. **Use safety equipment. Always wear eye protection.** Safety equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
11. **Avoid accidental starting. Ensure the switch is in the off-position before plugging in.** Carrying power tools with your finger on the switch or plugging in power tools that have the switch on invites accidents.
12. **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
13. **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
14. **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing, and gloves away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
15. **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of these devices can reduce dust-related hazards.

Power tool use and care

16. **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
17. **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
18. **Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
19. **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
20. **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tools operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
21. **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
22. **Use the power tool, accessories and tool bits etc. in accordance with these instructions and in the manner intended for the particular type**

of power tool, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.

Battery tool use and care

23. **Ensure the switch is in the off position before inserting battery pack.** Inserting the battery pack into power tools that have the switch on invites accidents.
24. **Recharge only with the charger specified by the manufacturer.** A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
25. **Use power tools only with specifically designated battery packs.** Use of any other battery packs may create a risk of injury and fire.
26. **When battery pack is not in use, keep it away from other metal objects like paper clips, coins, keys, nails, screws, or other small metal objects that can make a connection from one terminal to another.** Shorting the battery terminals together may cause burns or a fire.
27. **Under abusive conditions, liquid may be ejected from the battery, avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help.** Liquid ejected from the battery may cause irritation or burns.

SERVICE

28. **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.
29. **Follow instruction for lubricating and changing accessories.**
30. **Keep handles dry, clean and free from oil and grease.**

GEB001-2

SPECIFIC SAFETY RULES

DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to drill safety rules. If you use this power tool unsafely or incorrectly, you can suffer serious personal injury.

1. **Use auxiliary handles supplied with the tool.** Loss of control can cause personal injury.
2. **Hold power tools by insulated gripping surfaces when performing an operation where the cutting tool may contact hidden wiring or its own cord.** Contact with a "live" wire will make exposed metal parts of the tool "live" and shock the operator.
3. **Always be sure you have a firm footing. Be sure no one is below when using the tool in high locations.**
4. **Hold the tool firmly.**
5. **Keep hands away from rotating parts.**
6. **Do not leave the tool running. Operate the tool only when hand-held.**
7. **Do not touch the drill bit or the workpiece immediately after operation; they may be extremely hot and could burn your skin.**
8. **Some material contains chemicals which may be toxic. Take caution to prevent dust inhalation and skin contact. Follow material supplier safety data.**

SAVE THESE INSTRUCTIONS.

⚠WARNING:

MISUSE or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

ENC007-2

IMPORTANT SAFETY INSTRUCTIONS

FOR BATTERY CARTRIDGE

1. **Before using battery cartridge, read all instructions and cautionary markings on (1) battery charger, (2) battery, and (3) product using battery.**
2. **Do not disassemble battery cartridge.**
3. **If operating time has become excessively shorter, stop operating immediately. It may result in a risk of overheating, possible burns and even an explosion.**
4. **If electrolyte gets into your eyes, rinse them out with clear water and seek medical attention right away. It may result in loss of your eyesight.**
5. **Do not short the battery cartridge:**
   (1) **Do not touch the terminals with any conductive material.**
   (2) **Avoid storing battery cartridge in a container with other metal objects such as nails, coins, etc.**
   (3) **Do not expose battery cartridge to water or rain.**
   A battery short can cause a large current flow, overheating, possible burns and even a breakdown.
6. **Do not store the tool and battery cartridge in locations where the temperature may reach or exceed 50˚ C (122˚ F).**

7. **Do not incinerate the battery cartridge even if it is severely damaged or is completely worn out. The battery cartridge can explode in a fire.**
8. **Be careful not to drop or strike battery.**

SAVE THESE INSTRUCTIONS.

Tips for maintaining maximum battery life

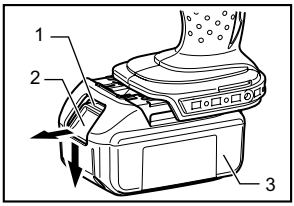
1. **Charge the battery cartridge before completely discharged.**
   Always stop tool operation and charge the battery cartridge when you notice less tool power.
2. **Never recharge a fully charged battery cartridge.**
   Overcharging shortens the battery service life.
3. **Charge the battery cartridge with room temperature at 10˚ C - 40˚ C (50˚ F - 104˚ F). Let a hot battery cartridge cool down before charging it.**

FUNCTIONAL DESCRIPTION

⚠CAUTION:

- Always be sure that the tool is switched off and the battery cartridge is removed before adjusting or checking function on the tool.

Installing or removing battery cartridge

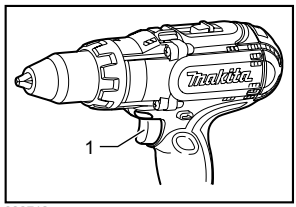


1. Red part
2. Button
3. Battery cartridge

006717

- Always switch off the tool before insertion or removal of the battery cartridge.
- To remove the battery cartridge, withdraw it from the tool while sliding the button on the front of the cartridge.
- To insert the battery cartridge, align the tongue on the battery cartridge with the groove in the housing and slip it into place. Always insert it all the way until it locks in place with a little click. If you can see the red part on the upper side of the button, it is not locked completely. Insert it fully until the red part cannot be seen. If not, it may accidentally fall out of the tool, causing injury to you or someone around you.
- Do not use force when inserting the battery cartridge. If the cartridge does not slide in easily, it is not being inserted correctly.

Switch action



1. Switch trigger

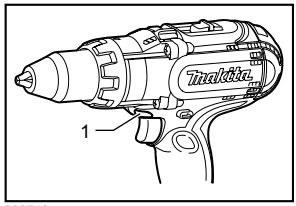
006718

⚠CAUTION:

- Before inserting the battery cartridge into the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.

To start the tool, simply pull the switch trigger. Tool speed is increased by increasing pressure on the switch trigger. Release the switch trigger to stop.

Lighting up the front lamp



1. Lamp

006719

⚠CAUTION:

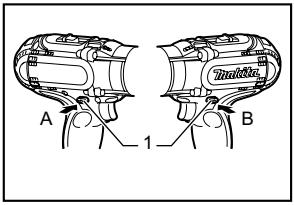
- Do not look in the light or see the source of light directly.

Pull the switch trigger to light up the lamp. The lamp keeps on lighting while the switch trigger is being pulled. The lamp goes out 10 -15 seconds after releasing the trigger.

NOTE:

- Use a dry cloth to wipe the dirt off the lens of lamp. Be careful not to scratch the lens of lamp, or it may lower the illumination.

Reversing switch action



1. Reversing switch lever

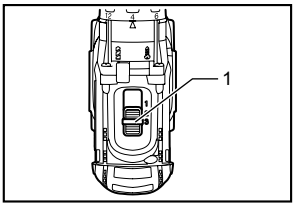
006720

This tool has a reversing switch to change the direction of rotation. Depress the reversing switch lever from the A side for clockwise rotation or from the B side for counterclockwise rotation.
When the reversing switch lever is in the neutral position, the switch trigger cannot be pulled.

⚠CAUTION:

- Always check the direction of rotation before operation.
- Use the reversing switch only after the tool comes to a complete stop. Changing the direction of rotation before the tool stops may damage the tool.
- When not operating the tool, always set the reversing switch lever to the neutral position.

Speed change



1. Speed change lever

006721

This tool has a three-gear speed change lever. To change the speed, first switch off the tool and then slide the speed change lever to the "1" position for low speed, "2" position for medium speed or "3" position for high speed. Be sure that the speed change lever is set to the correct position before operation. Use the right speed for your job.

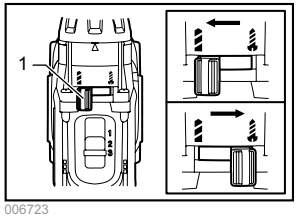
NOTE:

- When changing the position from "1" to "3" or from "3" to "1", it may be a little difficult to slide the speed change lever. At this time, switch on and run the tool for a second at the "2" position, then stop the tool and slide to your desired position.

⚠CAUTION:

- Always set the speed change lever fully to the correct position. If you operate the tool with the speed change lever positioned halfway between the "1" position, "2" position and "3" position, the tool may be damaged.
- Do not use the speed change lever while the tool is running. The tool may be damaged.

Selecting action mode



1. Action mode change lever

006723

This tool has an action mode change lever. For drilling, slide the action mode change lever to the left (symbol). For screwing, slide the action mode change lever to the right (symbol).

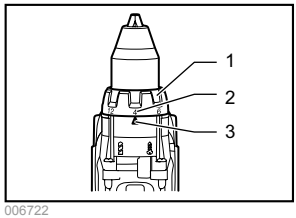
NOTE:

- When changing the position from " " to " ", it may be a little difficult to slide the mode change lever. At this time, switch on and run the tool for a second at the " " position, then stop the tool and slide to your desired position.

⚠CAUTION:

- Always slide the action mode change lever all the way to your desired mode position. If you operate the tool with the lever positioned halfway between the mode symbols, the tool may be damaged.
- Do not use the action mode change lever while the tool is running. The tool may be damaged.

Adjusting the fastening torque



1. Adjusting ring
2. Graduations
3. Arrow

006722

The fastening torque can be adjusted in 16 steps by turning the adjusting ring so that its graduations are aligned with the pointer on the tool body.

First, slide the action mode change lever to the position of symbol.
The fastening torque is minimum when the number 1 is aligned with the pointer, and maximum when the marking is aligned with the pointer. The clutch will slip at various torque levels when set at the number 1 to 16. Before actual operation, drive a trial screw into your material or a piece of duplicate material to determine which torque level is required for a particular application.

NOTE:

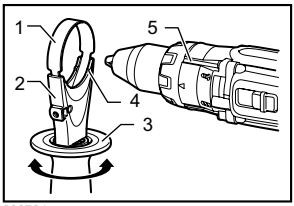
- The adjusting ring does not lock when the pointer is positioned only halfway between the graduations.

ASSEMBLY

⚠CAUTION:

- Always be sure that the tool is switched off and the battery cartridge is removed before carrying out any work on the tool.

Installing side grip (auxiliary handle)

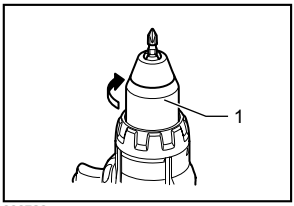


1. Steel band
2. Grip base
3. Side grip
4. Protrusion
5. Groove

006724

Always use the side grip to ensure operating safety.
Insert the side grip so that the protrusions on the grip base fit in between the grooves on the tool barrel. Then tighten the grip by turning clockwise.

Installing or removing driver bit or drill bit

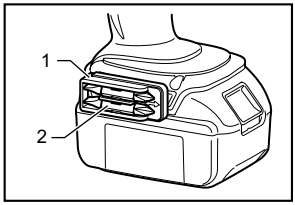


1. Sleeve

006726

Turn the sleeve counterclockwise to open the chuck jaws. Place the bit in the chuck as far as it will go. Turn the sleeve clockwise to tighten the chuck. To remove the bit, turn the sleeve counterclockwise.

Installing bit holder

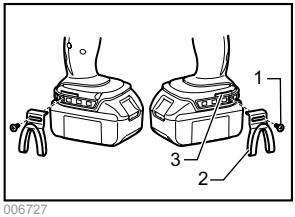


1. Bit holder
2. Bit

006725

Fit the bit holder into the protrusion at the tool foot on eithher right or left side and secure it with a screw.
When not using the driver bit, keep it in the bit holders. Bits 45 mm long can be kept there.

Hook



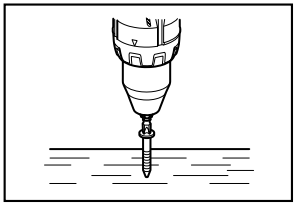
1. Screw
2. Hook
3. Groove

006727

The hook is convenient for temporarily hanging the tool. This can be installed on either side of the tool.
To install the hook, insert it into a groove in the tool housing on either side and then secure it with a screw. To remove, loosen the screw and then take it out.

OPERATION

Screwdriving operation



006728

First, slide the action mode change lever to the position of symbol and select the fastening torque.
Place the point of the driver bit in the screw head and apply pressure to the tool. Start the tool slowly and then increase the speed gradually. Release the switch trigger as soon as the clutch cuts in.

NOTE:

- Make sure that the driver bit is inserted straight in the screw head, or the screw and/or bit may be damaged.
- When driving wood screws, predrill pilot holes to make driving easier and to prevent splitting of the workpiece. See the chart.

Nominal diameter of wood screw (mm)	Recommended size of pilot hole (mm)
3.1	2.0 - 2.2
3.5	2.2 - 2.5
3.8	2.5 - 2.8
4.5	2.9 - 3.2
4.8	3.1 - 3.4
5.1	3.3 - 3.6
5.5	3.7 - 3.9
5.8	4.0 - 4.2
6.1	4.2 - 4.4

006421

NOTE:

- If the tool is operated continuously until the battery cartridge has discharged, allow the tool to rest for 15 minutes before proceeding with a fresh battery.

Drilling operation

First, slide the action mode change lever to the position of symbol.

Drilling in wood

When drilling in wood, the best results are obtained with wood drills equipped with a guide screw. The guide screw makes drilling easier by pulling the bit into the workpiece.

Drilling in metal

To prevent the bit from slipping when starting a hole, make an indentation with a center-punch and hammer at the point to be drilled. Place the point of the bit in the indentation and start drilling.

Use a cutting lubricant when drilling metals. The exceptions are iron and brass which should be drilled dry.

⚠CAUTION:

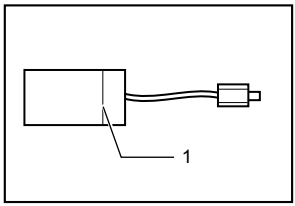
- Pressing excessively on the tool will not speed up the drilling. In fact, this excessive pressure will only serve to damage the tip of your bit, decrease the tool performance and shorten the service life of the tool.
- There is a tremendous force exerted on the tool/bit at the time of hole break through. Hold the tool firmly and exert care when the bit begins to break through the workpiece.
- A stuck bit can be removed simply by setting the reversing switch to reverse rotation in order to back out. However, the tool may back out abruptly if you do not hold it firmly.
- Always secure small workpieces in a vise or similar hold-down device.
- If the tool is operated continuously until the battery cartridge has discharged, allow the tool to rest for 15 minutes before proceeding with a fresh battery.

MAINTENANCE

⚠CAUTION:

- Always be sure that the tool is switched off and the battery cartridge is removed before attempting to perform inspection or maintenance.

Replacing carbon brushes

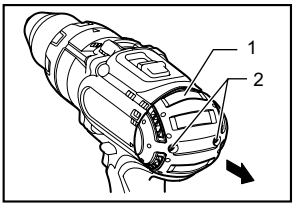


1. Limit mark

006258

Replace when they wear down to the limit mark. Keep the carbon brushes clean and free to slip in the holders. Both carbon brushes should be replaced at the same time. Use only identical carbon brushes.

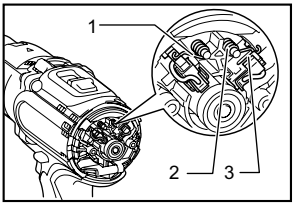
Use a screwdriver to remove two screws then remove the rear cover.



1. Rear cover
2. Screws

006729

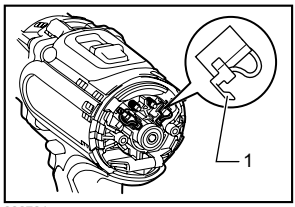
Raise the arm part of the spring and then place it in the recessed part of the housing with a slotted bit screwdriver of slender shaft or the like.



1. Arm
2. Spring
3. Recessed part

006730

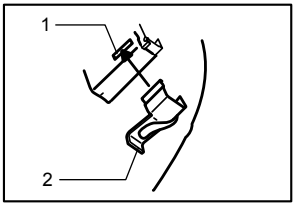
Use pliers to remove the carbon brush caps of the carbon brushes. Take out the worn carbon brushes, insert the new ones and replace the carbon brush caps in reverse.



1. Carbon brush cap

006731

Make sure that the carbon brush caps have fit into the holes in brush holders securely.



1. Hole
2. Carbon brush cap

006304

Reinstall the rear cover and tighten two screws securely. To maintain product SAFETY and RELIABILITY, repairs, any other maintenance or adjustment should be performed by Makita Authorized Service Centers, always using Makita replacement parts.

ACCESSORIES

⚠CAUTION:

- These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita Service Center.

- Drill bits
- Screw bits
- Hook
- Grip assembly
- Various type of Makita genuine batteries and chargers
- Rubber pad assembly
- Wool bonnet
- Foam polishing pad

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